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INTRO

VENT THE HYDRAULIC TANK

REMOVE FILTER COVER

INSPECTING THE SUCTION SCREEN

REMOVING THE CAP TO THE HYDRAULIC RETURN FILTER

REMOVING THE SNAP RING

REMOVING THE HYDRAULIC RETURN FILTER

RE-INSTALLING THE NEW FILTER

RE-INSTALL THE SNAP RING

RE-INSTALL THE COVERS

REMOVE THE OLD HYDRAULIC OIL FILTER

CHANGING THE CASE DRAIN FILTER

RE-INSTALLING THE PILOT FILTER

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Volvo EC 330B LC Main Pump Install

Apply anti-seize lubricant to primary drive shaft for a smooth installation.

Warm the hydraulic system. Cold oil can bypass the filter potentially allowing debris into the system

Always run a filter caddy or replace oil \u0026amp; purge entire system

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